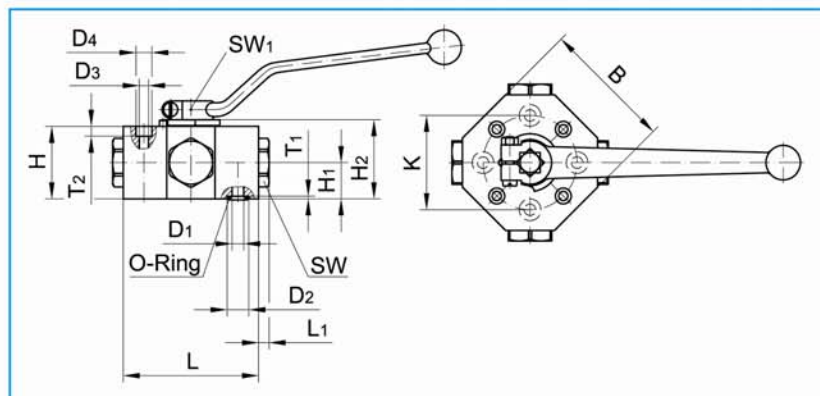


Multi-way ball valves with trunnion ball

4-way · Steel · manifold mounting · DN 6 - DN 25



Type of connection DN L L₁ B H H₁ H₂ K D₁ D₂ D₃ D₄ T₁ T₂

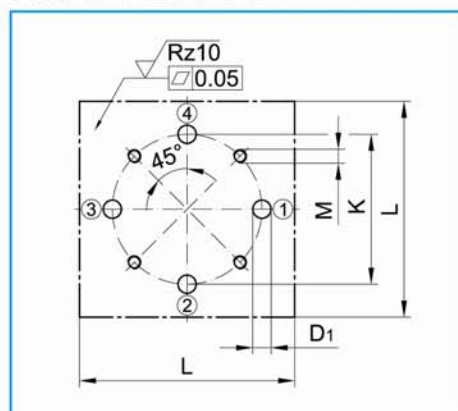
Body-Flange with
o-ring-seal

6	82,0	6,5	80	40,5	20,5	45,0	55	6,0	12,5	6,4	11	1,8	6,8
10	93,5	7,3	90	50,0	25,0	54,5	65	8,0	15,0	6,4	11	1,8	6,8
12	113,4	10,0	Ø120	55,0	27,5	59,5	80	12,5	18,8	8,4	15	1,8	9,0
20	170,0	10,0	Ø180	75,0	40,0	79,5	115	19,0	30,0	17,0	26	3,0	22,0
25	188,0	11,0	Ø200	81,0	43,5	85,5	135	23,5	35,0	21,0	33	3,0	21,5

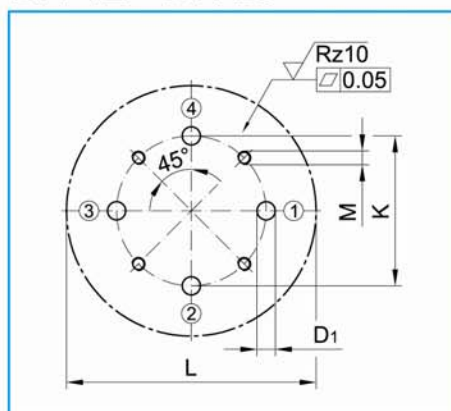
General tolerances
DIN ISO 2768
Surfaces
DIN EN ISO 4287

DN	D ₁	K	L	M	O-Ring
6	6,0	55	82	M 6	8,0 x 2,5
10	8,0	65	94	M 6	10,5 x 2,5
12	12,5	80	114	M 8	14,0 x 2,5
20	19,0	115	170	M16	23,5 x 3,5
25	23,5	135	188	M20	28,1 x 3,5

Drilling pattern
DN 6 + DN 10



DN 12 - DN 25



Handle included in delivery

For handles refer to "Attachments, accessories".

For more porting patterns refer to "standard- and special porting patterns".

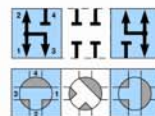
Actuators and custom orders on request

All dimensions subject to change without notice

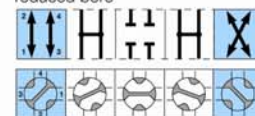
Dimensions in mm

Weight in kg

Pressure in bar



reduced bore



Bore:	T	Double-L
Cycling:	90°	90°
Body:	Steel	Steel
Trunnion ball:	Brass, hard chrome plated	Brass, hard chrome plated
Body seals:	NBR	NBR
Ball seats:	POM	POM
Shaft seals:	NBR	NBR

DN	SW	SW ₁	Handle Code	Weight	For Cylinder-head screws DIN EN ISO 4762 (DIN 912)	PN	Article-No.	PN	Article-No.
6	24	12	7	1,73	M 6 - 10.9	400	206 521	400	206 541
10	30	14	8	2,70	M 6 - 12.9	400	206 522	400	206 542
12	36	14	8	4,58	M 8 - 12.9	400	206 523	400	206 543
20	50	19	10	12,96	M16 - 8.8	315	206 524	315	206 544
25	60	19	10	16,60	M20 - 8.8	315	206 525	315	206 545