

Suction Filter

Pi 160

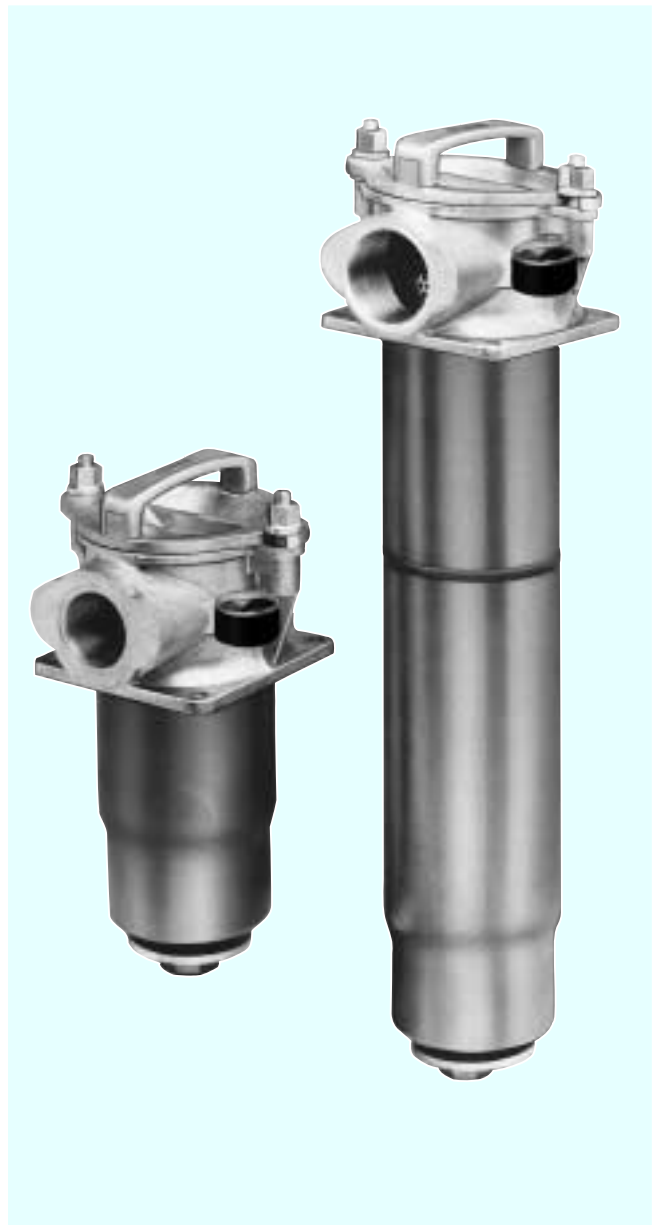
1. Description

Effective suction filters must meet two essential criteria: in addition to a good retention capacity they must warrant a very low pressure loss ensuring that the pump will not be destroyed by cavitation.

The Pi 160 suction filter also features other important details, for instance, shut-off valve which ensures that the tank will not drain empty if the filter is installed below the fluid level. On vertical installations the check valve prevents dissolved sludge from flowing back into the tank during element change.

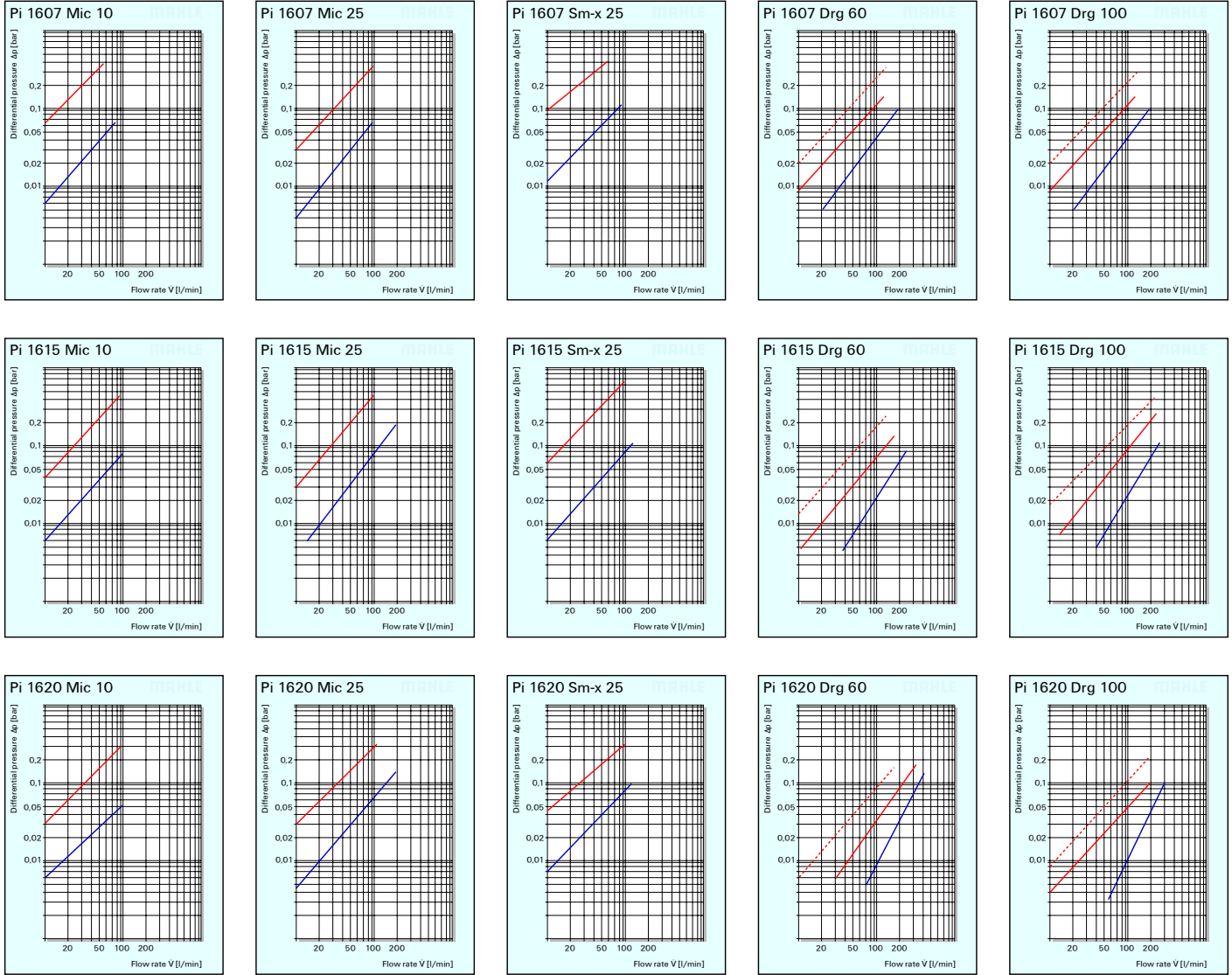
The system-adapted selection of the element permits protection of the system and pump within the fine range 10–25 microns with the Mic- qualities or in the coarse range with cleanable wire mesh elements. Sm-x material is available for filtration of high water based fluids.

- Low pressure loss
- Large filtering surface
- Vacuum gauge as standard equipment
- Hook lock facilitating maintenance
- Sludge and discharge lock
- System-adapted element selection
- Worldwide distribution



2. Flow rate/pressure drop curve compl. filter

— 33 mm²/s (4,5 ° E)
— 90 mm²/s (25 ° E)
--- 500 mm²/s (66 ° E)



Example for ordering filters:

1. Housing design
 $\dot{V} = 100$ l/min, vacuum meter

Order-no. **777.481.3** · Type-no. **Pi 1615-366**

+ 2. Filter element

Sm-x 25

Order-no. **773.019.5** · Type-no. **852 754 Sm-x 25**

3. Order numbers

3.1 Housing design

3.2 Filter elements

() = filter surface area
 [] = type number

Order number	Type number	Nominal size (NG)*	① with vacuum meter	② with vacuum switch	Mic 10	Mic 25	Sm-x 25
777.485.4	Pi 1607 - 166	80			(5650 cm ²)	(5650 cm ²)	(3750 cm ²)
777.484.7	Pi 1607 - 165			230 V	772.933.8	772.942.9	772.957.7
777.471.4	Pi 1607 - 170			42 V	[852 753 Mic 10]	[852 753 Mic 25]	[852 753 Sm-x 25]
777.483.9	Pi 1615 - 166	100			(15700 cm ²)	(15700 cm ²)	(10300 cm ²)
777.482.1	Pi 1615 - 165			230 V	772.938.7	772.944.5	773.019.5
777.470.6	Pi 1615 - 170			42 V	[852 754 Mic 10]	[852 754 Mic 25]	[852 754 Sm-x 25]
777.481.3	Pi 1615 - 366				(15700 cm ²)	(15700 cm ²)	(10300 cm ²)
777.480.5	Pi 1615 - 365			230 V	772.938.7	772.944.5	773.019.5
777.473.0	Pi 1615 - 370			42 V	[852 754 Mic 10]	[852 754 Mic 25]	[852 754 Sm-x 25]
777.479.7	Pi 1615 - 466	160			(15700 cm ²)	(15700 cm ²)	(10300 cm ²)
777.478.9	Pi 1615 - 465			230 V	772.938.7	772.944.5	773.019.5
777.472.2	Pi 1615 - 470			42 V	[852 754 Mic 10]	[852 754 Mic 25]	[852 754 Sm-x 25]
787.448.0	Pi 1620 - 366				(16500 cm ²)	(16500 cm ²)	(11000 cm ²)
787.449.8	Pi 1620 - 365			230 V	787.451.4	787.452.2	787.453.0
787.450.6	Pi 1620 - 370			42 V	[852 821 Mic 10]	[852 821 Mic 25]	[852 821 Sm-x 25]

* at operational viscosity (33 mm²/s); Sm-x 25 ($\beta_{25} \geq 75$) and $\Delta p \leq 0,1$ bar

4. Specifications

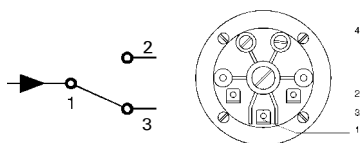
Design:	suction filter with shut off valve
Installation:	horizontally under oil level vertically above oil level when used with optional extension pipe
Temperature range:	-10 °C to +120 °C (other temperatures on request)
Filter head material:	GDAL
Filter bowl material:	St
Material of seals:	NBR / AL
Indicating range vacuum meter:	-1 bar to 0 bar
Pressure setting vacuum switch:	200 mbar

Electrical data of vacuum switch:
– Vacuum switch 220 V (Pis 3070)

Maximum voltage:	250 V~
Maximum current on contact:	6 A~
Contact:	AMP 6,3 DIN 46248
Electrical connections:	DIN 46247
Type of protection:	IP 54

Connecting plan

- 1 supply line
2 operating contact
3 normally closed contact
4 adjusting screw



5. Dimensions

▼ Dim. / Type ▼	1607-1..	1615-1..	1615-3..	1615-4..	1620-3..
Fig.	④	④	②	③	①
A	G 1½	G 2	SAE 2"	2 x G 1	SAE 3"
B	56	68		41	
C	87	87	87	87	95
D	49	49	53	53	73
E	46	46	50	50	70
F	144	144	144	144	182
G	178	471	471	471	433
H	322	615	615	615	615
I	375	680	680	680	710
J				60	
K			77,8		106,4
L			42,9		61,9
M			M 12		M 16
N			50		76
Weight	2,7 kg	3,5 kg	3,5 kg	3,5 kg	5,0 kg

▼ Dim. / Type ▼	66	65	70
O	110	135	130
P	64	71	55

6. Order numbers

6.1 Housing design*				6.2 Filter elements**			
Order number	Type number	Nominal size (NG)	① with vacuum meter	② with vacuum switch		Wire mesh	
						Drg 60	Drg 100
777.485.4	Pi 1607 - 166	100				(2300 cm ²)	(2300 cm ²)
777.484.7	Pi 1607 - 165			230 V		786.234.5	772.948.6
777.471.4	Pi 1607 - 170				42 V	[852 753 Drg 60]	[852 753 Drg 100]
777.483.9	Pi 1615 - 166	160				(6250 cm ²)	(6250 cm ²)
777.482.1	Pi 1615 - 165			230 V		786.235.2	772.952.8
777.470.6	Pi 1615 - 170				42 V	[852 754 Drg 60]	[852 754 Drg 100]
777.481.3	Pi 1615 - 366					(6250 cm ²)	(6250 cm ²)
777.480.5	Pi 1615 - 365			230 V		786.235.2	772.952.8
777.473.0	Pi 1615 - 370				42 V	[852 754 Drg 60]	[852 754 Drg 100]
777.479.7	Pi 1615 - 466					(6250 cm ²)	(6250 cm ²)
777.478.9	Pi 1615 - 465			230 V		786.235.2	772.952.8
777.472.2	Pi 1615 - 470				42 V	[852 754 Drg 60]	[852 754 Drg 100]
787.448.0	Pi 1620 - 366	315				(6600 cm ²)	(6600 cm ²)
787.449.8	Pi 1620 - 365			230 V		787.454.8	787.455.5
787.450.6	Pi 1620 - 370				42 V	[852 821 Drg 60]	[852 821 Drg 100]

* at operational viscosity (33 mm²/s) and Drq 100

- Vacuum switch 42 V (HES 2200 BP)

Contact:

Breaking capacity:

Type of protection:

Electrical connections:

Normally open

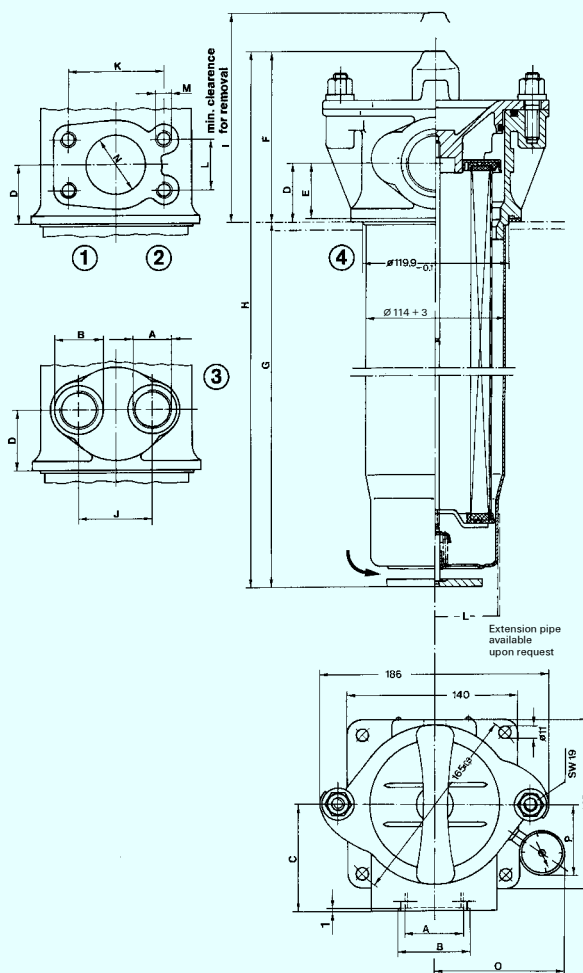
42 V / 6 W

IP 54 – with protecting cap

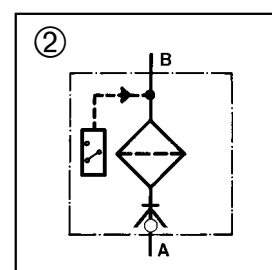
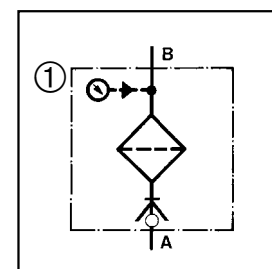
AMP 6,3 DIN 46248

for receptacle for tabs according to

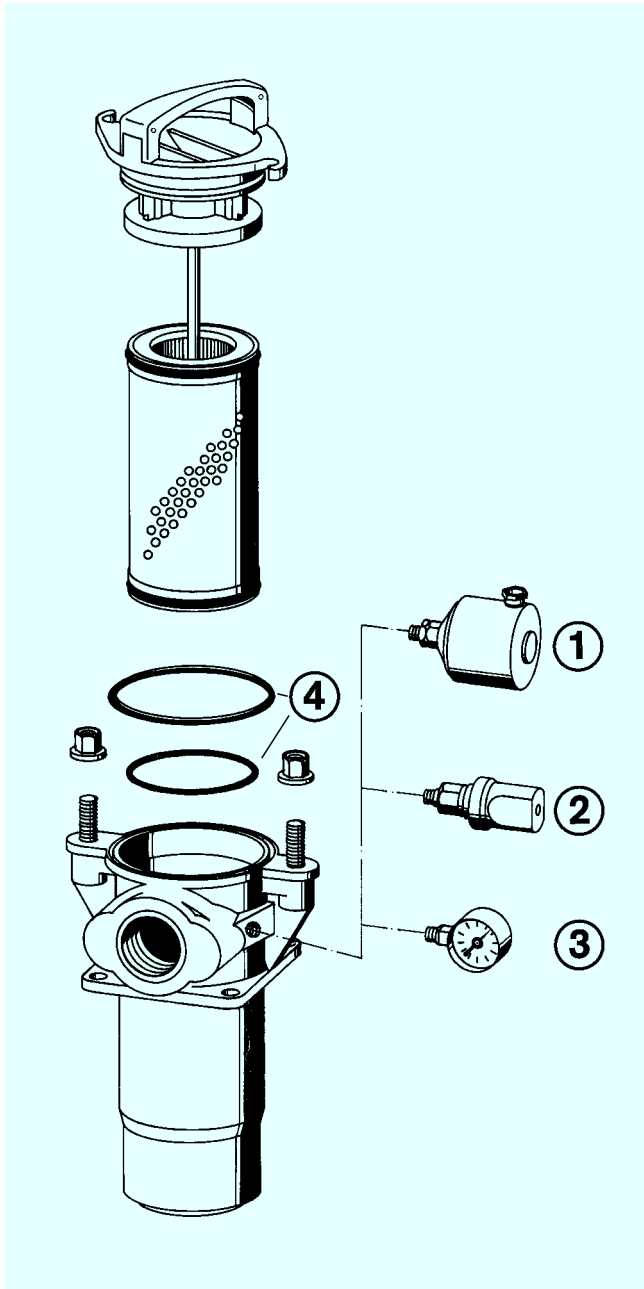
Connection method, 2 pole



7. Symbols



** () = filter surface area [] = type number



9. Installation, operating and maintenance instructions

9.1 Filter installation

When installing the filter make sure that sufficient space is available to remove the filter element.
The contamination indicator must be visible.

9.2 When must the filter element be replaced or cleaned?

During cold starts, the indicator may give a warning signal. If vacuummeter shows $> 0,2$ bar or the electrical signal has not switched off after reaching operating temperature, the filter element must be replaced or cleaned after the end of the shift. Please always ensure that you have original MAHLE-replacement elements in stock; disposable elements (Mic or Sm-x) cannot be cleaned.

9.3 Element replacement

1. Stop system and relieve filter from pressure.
2. Unscrew nuts, turn cover counterclockwise and pull. Unscrew element from support.
3. Check O-ring on the filter for damage. Replace, if necessary.
4. Make sure that the part number on the spare element corresponds with the part number on the name plate of the filter.
5. Complete installation.

9.4 Cleaning Methods for cleanable elements

a) Ultrasonic cleaning

Insert the contaminated suction filter element into an ultrasonic bath for approx. 3 minutes; then rinse in clean liquid. Afterwards, blow air into the filter from the clean side inward.

b) Manual cleaning

1. Remove coarse external contamination in a separate cleaning tank using a brush and cleaning agent.
2. Place filter in unused cleaning liquid (approx. 20 min)
3. Wash filter with cleaning liquid from the outside to the inside.

Using either method, be sure that no dirt access to the clean side of filter.

8. Spare parts list

Pos.	Type number / Order number
①	Vacuum switch 220 V [Pis 3070/KK 200 mbar] 766.972.4
②	Vacuum switch 42 V [HES 2000 BP] 777.404.5
③	Vacuum meter [UM 1] 754.802.7
④	Seal kit for filter housing + filter element NBR 787.456.3 FPM 790.484.0 EPDM 790.485.7

Subject to technical alteration.



MAHLE
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